



Dart Aerospace Ltd.
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D3564-9

Job Sheet 183872



Part No: D3564-9

Job Qty: 3 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	3 pcs		10/5/18	0.00	0.58	Waterjet 1		SL 18/10/18
120	QC	3 pcs		10/5/18	0.00	0.00	QC8		OCT 11 2018 68
130	Brake NC	3 pcs		10/5/18	0.22	0.16	Brake NC 1		DAS-89
140	QC	3 pcs		10/5/18	0.00	0.00	QC5		38
150	Autoweld 1	3 pcs		10/5/18	0.00	1.20	Automated welding		1/10/18
160	QC	3 pcs		10/5/18	0.00	0.00	QC10		EL
170	QC	3 pcs		10/5/18	0.00	0.00	QC5		EL
180	SprayPaint	3 pcs		10/5/18	0.00	0.52	Spray Paint		AB 18-12-16
190	QC	3 pcs		10/5/18	0.00	0.00	QC5		38
200	Packaging	3 pcs		10/5/18	0.00	0.00	Packaging3-1		17-02-2018
210	QC21-SA	3 Ea		10/5/18	0.00	0.00	QC21		DEC 12 2018

RECK GUARD # 138949 9/9

DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	4.2300 sf (1.41 ea)	100-Waterjet	5106178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	4	274	0

DART
AEROSPACE

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Container No: S116347



Part: D3564-9

Job No: 183872

Serial No/Batch: S116347

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/05/18

10/11/18
28
2018/10
10/11/18 28
Dye

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	3.227inches $\pm$ 0.010	3.237 3.217	3,225	
2	Wearshoe	2.432inches $\pm$ 0.010	2.442 2.422	2,430	
3	Wearshoe	2.500inches $\pm$ 0.030	2.530 2.470	2,500	
4	Wearshoe	6.000inches $\pm$ 0.010	6.010 5.990	6,006	
5	Wearshoe	12.104inches $\pm$ 0.010	12.114 12.094	12,105	
6	Wearshoe	18.000inches $\pm$ 0.010	18.010 17.990	18,000	
7	Wearshoe	18.000inches $\pm$ 0.010	18.010 17.990	18,000	
8	Wearshoe	18.000inches $\pm$ 0.030	18.030 17.970	18,000	
9	Wearshoe	9.000inches $\pm$ 0.030	9.030 8.970	9,000	
10	Wearshoe	11.500inches $\pm$ 0.030	11.530 11.470	11,502	
11	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290	0,308	
12	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290	0,309	
13	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187	0,193	
14	Wearshoe	0.375inches $\pm$ 0.010	0.385 0.365	0,380	
15	Wearshoe	0.063inches $\pm$ 0.010	0.073 0.053	0,056	

Plex 9/27/18 2:30 PM Dart.Gagnon.Michelle

